



BILL OF MATERIAL				SHEET 1 OF 1	RELEASED BY TJC	R.
ITEM	REQ'D	PART NO.	DESCRIPTION			
0	1	2077-101	ASSEMBLY - BAIL CHAINWAY			
1	1	6077-101	INCL. C-FACE ADAPTER AND CPLE			
1	1	EURDRIVE SA97AM213	REDUCER, #2 3/4" BORE, 89.64 RATIO			
2	1	TOSHIBA EOP-III	ELEC. MOTOR, 7.5 HP, 1750 RPM, 3/60/460 VAC			
2	1	213TC	213TC NEMA FRAME, HI-EFF, C-FACE			
3	5	123823	2 15/16" #8 BEARING, TYPE SC			
4	30	SEALMASTER ER-31	1 15/16" # ER BEARING, SERIES A			
5	2	P/H 30044	FEM ROD CLEVIS, #1", 1'-14NC			
6	2	P/H 82027	CHITTERS PIVOT PIN, #1" X 3 1/2" LG			
7	5	H78	MILL CHAIN, H78 X 56"-6"			
11	1	D-2077-101-01	VELDIMENT, BALE CONVEYOR FRAME			
12	1	D-2077-101-02	VELDIMENT, REDUCER TORQUE ARM			
13	5	B-124475-10	KEY 1/2" ESS #50			
14	15	B-130144	BT H78 SPKT, BORE FOR ER31, 3" LTB			
15	15	B-72459P	IDLER PIN, #1 15/16" X 6"			
16	1		ALL THD, #1-14NF X 11 3/4"			
17	REF	ITEM 1 D-2077-101-01	STEPPED TO #2 3/4" DETAIL, DRIVE SHAFT, #2 15/16" X 86 1/4" LG.			
18	6	B-27020C	ANGLE CLIP, 2 1/2" X 3 1/2"			
19	1		CON-VEY SIGN			
20	1		SAFETY DECAL KIT			
21	1		OPERATION DECAL KIT			
22	1		SST METAL TAG, 1" X 3" #EN 2077-101'			

CON-VEY KEYSTONE, INC.  
FOR YOUR APPROVAL  
DATE AND SIGNATURE OF BUYER  
DATE AND SIGNATURE OF SELLER  
DATE AND SIGNATURE OF WITNESS

**OPERATING PARAMETERS**

PRODUCT - PAPER BALES  
BALE SIZE - 5'X4' X 3 1/2' TO 7' X 3 1/2' X 3 1/2'  
SURFACE - AS BALED  
MAX LOAD ON CHAIN 6 BALES = 18,000 lbs.

SEE MANUAL FOR  
RECOMMENDED LUBRICATION

REV.	DESCRIPTION	DATE	BY

**CON-VEY KEYSTONE, INC.**  
P.O. Box 1389 • 528 NE Chestnut / Roseburg, Oregon 97470  
Telephone: (541) 672-5506 Fax: (541) 672-2513 Email: con-vey@con-vey.com

2077-101  
JOB# USED C11  
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2077-101  
TJC  
02/10/2010

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DATE: 02/13/2010  
DRAWN BY: TJC  
CHECKED BY: JCS  
DATE: 02/13/2010  
SCALE: 3/4" = 1'-0"  
SHEET 1 OF 1  
CON-VEY KEYSTONE, INC.  
2077-101

56-1109