



6320- Suction Drum Rider Roll



6505A – 3<sup>rd</sup> Main Press Bottom Roll



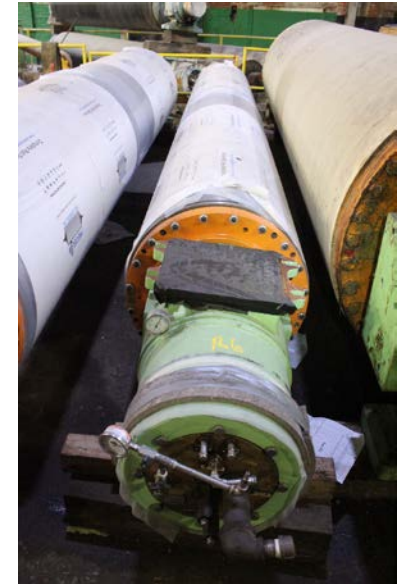
6303B- Main Press Top Roll



6502- Xerium Smart Roll  
Main Press Bottom Roll



6505B 2<sup>nd</sup> or 3<sup>rd</sup>  
Main Press Top Roll



6332- 3<sup>rd</sup> Primary Top  
Suction Roll, SST





6406- 4<sup>th</sup> Primary Bottom Suction Roll



6302- 4<sup>th</sup> primary top roll Rubber covered



6307- 3<sup>rd</sup> Primary Bottom Roll



6401- Suction Drum Roll



Spare Forming Roll



6309- 2<sup>nd</sup> Primary Top Roll



Wet- Stack CC Roll Spare



Spare dry stack King Roll



(7) Intermediate Calender Rolls, (6) Spare Queen Rolls  
Interchangeable for Wet Stack and Dry Stack