



Paper Works, Philadelphia, PA

Roll Summary

Roll Number Summary
Data as of 5/22/09

R-V Industries, Inc.
584 Poplar Rd
Honey Brook, PA 19344
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Revision E

Roll ID	Description	Position	Pair ID	OD	LG	Cover Hardness	Cover THK	Operating Load	Crown at Op. Load	Max. Load	Comments
6319	Suction Drum Rider	Suction Drum	A	21.73	170.0	140	2.00	86	0.010	117 pli	Poly cover
6407	Suction Drum Roll	Suction Drum	A	36.50	178.5	-	-	86	0.038	300 pli	RVII Roll
6320	Suction Drum Rider	Suction Drum	B	22.75	170.0	127	2.41	86	0.010	117 pli	Poly cover
6401	Suction Drum Roll	Suction Drum	B	36.02	175.0	-	-	86	0.050	220 pli	Beloit SR
6308	2nd Primary Top Roll	2nd Primary	A	26.86	170.0	36	1.03	280	0.065	200 pli	Rubber, Blind drilled
6306	2nd Primary Bottom Suction Roll	2nd Primary	A	28.22	175.0	28	1.00	280	0.038	210 pli	Beloit SR
6309	2nd Primary Top Roll	2nd Primary	B	27.15	170.0	28	1.00	400	0.065	500 pli	RVII Roll,Rubber, Blind drilled
6408	2nd Primary Bottom Suction Roll	2nd Primary	B	30.20	175.8	30	1.00	400	0.033	430 pli	RVII Roll,Rubber, Blind drilled
6402	3rd Primary Top Suction Roll	3rd Primary	A	30.60	175.0	-	-	280	0.055	210 pli	Brass Beloit SR
6304	3rd Primary Bottom Roll	3rd Primary	A	28.80	170.0	28	1.00	280	0.060	150 pli	Rubber, Blind drilled
6332	3rd Primary Top Suction Roll	3rd Primary	B	26.77	175.0	-	-	280	0.038	310 pli	S/S Beloit SR
6307	3rd Primary Bottom Roll	3rd Primary	B	27.25	170.0	27	0.95	280	0.060	150 pli	Rubber, Blind drilled
6305	4th Primary Top Roll	4th Primary	A	27.85	170.0	26	1.00	250	0.018	200 pli	Rubber, Blind drilled
6406	4th Primary Bottom Suction Roll	4th Primary	A	34.17	175.0	-	-	250	0.030	550 pli	S/S Beloit SR
6302	4th Primary Top Roll	4th Primary	B	26.24	170.0	27	1.00	250	0.021	200 pli	Rubber, Blind drilled
6405	4th Primary Bottom Suction Roll	4th Primary	B	35.92	175.0	-	-	250	0.028	420 pli	S/S Beloit SR
6303-A	Main Press Top Roll	Main Press	A	26.92	170.5	1	0.50	480	0.038	200 pli	Microrok Cover
6502-B	Main Press Bottom Roll	Main Press	A	29.70	170.0	10	0.85	480	0.025	380 pli	Rubber, Blind drilled
6303-B	Main Press Top Roll	Main Press	B	26.94	170.0	1	0.50	480	0.038	200 pli	Microrok Cover
6502-A	Main Press Bottom Roll	Main Press	B	29.78	170.0	12	1.05	480	0.025	380 pli	Rubber, Blind drilled
6504-A	2nd or 3rd Main Press Top Roll	2nd or 3rd Main Press	A	43.33	170.0	1	0.66	755	0.029	2000 pli	Microrok Cover
6506-A	2nd or 3rd Main Press Bottom Roll	2nd or 3rd Main Press	A	44.10	170.0	9	1.00	755	0.035	2000 pli	Rubber, Blind drilled
6505-B	2nd or 3rd Main Press Top Roll	2nd or 3rd Main Press	B	43.22	170.0	1	0.65	960	0.037	2000 pli	Microrok Cover
6505-A	2nd or 3rd Main Press Bottom Roll	2nd or 3rd Main Press	B	43.84	170.0	9	1.00	960	0.043	2000 pli	Rubber, Blind drilled
6504-B	2nd or 3rd Main Press Top Roll	2nd or 3rd Main Press	C	42.95	170.0	1	0.66	755	0.029	2000 pli	Microrok Cover
6502	2nd or 3rd Main Press Bottom Roll	2nd or 3rd Main Press	C	44.05	170.0	9	1.00	755	0.035	2000 pli	Rubber, Blind drilled