The paper machine was manufactured by Wheeler Co., Kalamazoo, Michigan, USA. The basic data are:

- Basis weight min 90-95 g/m² max 210-220 g/m²
- Width 60 cm (23.5’’)
- Machine speed max 20 m/min (65 ft/min)

**Wire section**
- Headbox. Made of acrylic material. 3 inlets for pulp in the bottom. No recirculation of pulp.
- Breast table
- 6 table rolls
- 1 wet suction box, slots 2x10 mm
- 2 table rolls
- 1 wet suction box, slots 2x10 mm
- 4 table rolls
- 3 wet suction boxes, slots 2x10 mm in each
- Smoothing roll (on top side of the paper; not in use)
- 1 table roll
- 1 dry suction box, slots 2x10 mm
- 1 table roll
- Suction couch

**Press section**
- The wire section is equipped with a secondary headbox for the production of 2 ply paper
- 1 felt suction box, slots 2x10 mm (located before 1st press nip)
- 1st press top roll: plain, rubber cover
- bottom roll: plain, stainless
- 1 wet suction box, slots 2x10 mm (located before 2nd press nip)
- 2nd press
- 3rd press
- top roll: plain, rubber cover bottom roll: plain, stainless, smoothing press, unfelted top
- 1st and 2nd presses have a common felt

**Dryer section**
- 1st dryer section  **First** 8 cylinders (cyl 1-8) cyldiam 50 cm double felted
- 2nd dryer section  **Second** 6 cylinders (cyl 9-14) cyldiam 50 cm double felted. one beam for each side of the paper 2 nozzles per beam
- Starch application
- Size press
- 3rd dryer section  **Third** 5 cylinders (cyl 15-19)
- cyldiam 50 cm double felted
- Pre calendar
- Calendar 2 roll, stainless Steel 50 cm diameter
- Reel
- Vacuum system
- 1 Nash H7
- Refiners
- Tanks
- Associated mechanical and electrical