115" DRILLED FACE (115.039" CTR-LTR END HOLES)

225° DRAUGHT ANGLE

USE (25) DRILLS - 1ST SETTING ~
USE (26) DRILLS LAST SETTING UNTIL
OFFSET EQUALS 1.839 ~
FINISH WITH (25) DRILLS ~

CENTRIFUGAL CAST BRONZE SHELL
LUBRICATION - 5% - 15% 5% - 20% 1% (MAX)
FINISH GRIND .005" DRAWN

FURNISHED IN 1959
THE MANCHESTER MACHINE COMPANY
MIDDLETOWN, OHIO

REVISIONS

CUSTOMER: BESTWALL GYPSUM CO.

SCALE: 3/16" = 1'-0"
DRAW No. BC-342-1