Suction Drum

Use (25) drills - 1st setting ~
Use (26) drills last setting until offset equals 1.839 ~
Finish with (27) drills ~

Centrifugal cast bronze shell
Co 8 enh. on 5" - FB 5' - 5.1' +.750 (max)
Finish 99.9% down

Use 1/2" drill with 5/8" counter-drill 0.026 deep

GAT - change gear
6 hole - index plate

THE MANCHESTER MACHINE COMPANY
MIDDLETOWN, OHIO

REV / DATE

CUSTOMER: Bestwall Gypsum Co.

PRIST 9-5-69

F.O. NO.

SHOUL DETAIL
30X115 suction drum roll
with turning roll

Dwg NO. BG343-1