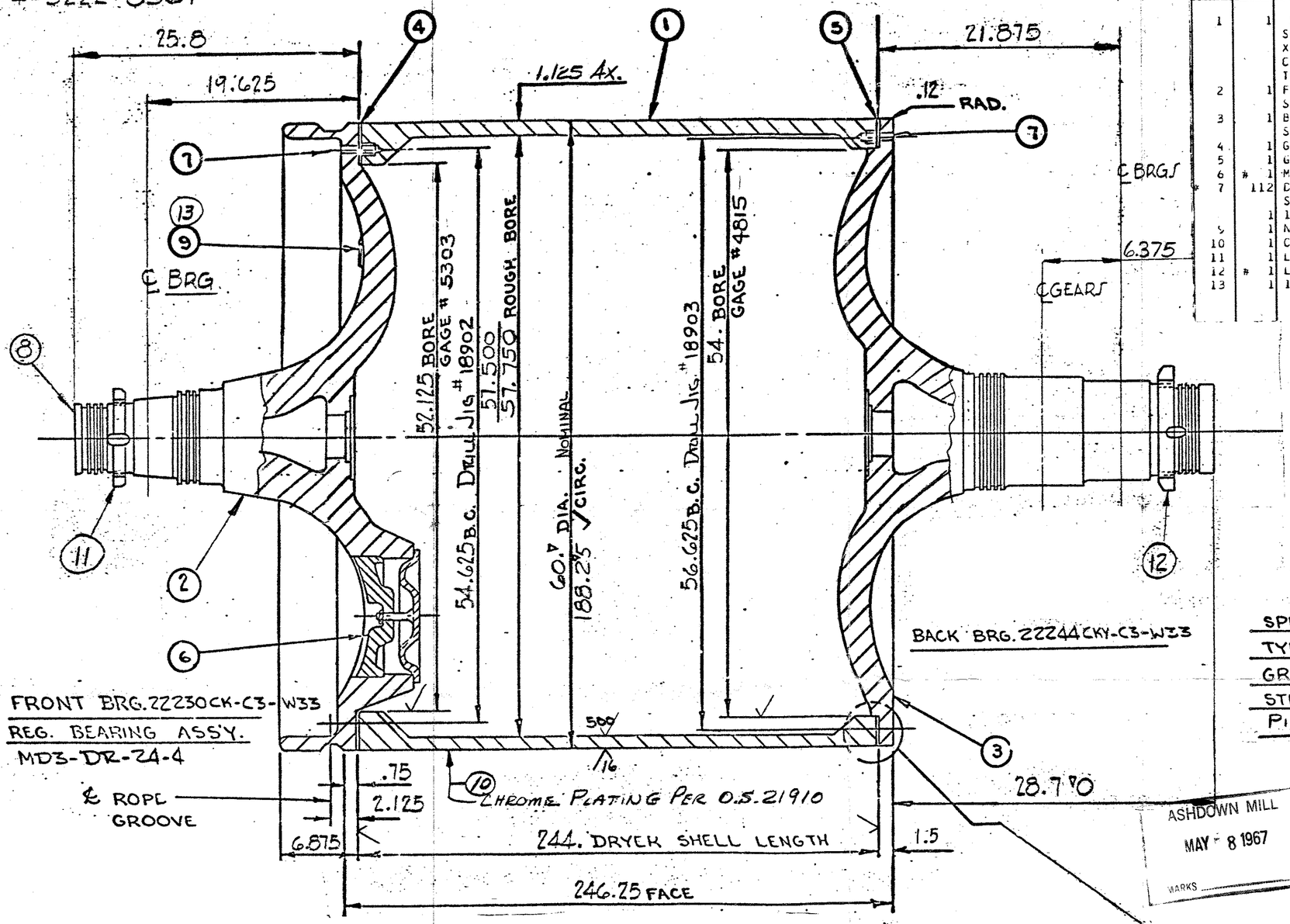
4-5222-0301



ITEM	QUAN.	DESCRIPTION	SYMBOL	MATERIAL
1	1	SHELL SWEAT DRYER 60 DIA X 1.125W X 244 FIN LG PER 4-5222-0301 C1350 SA278 TEST BAR PER 1-77-2611		C1350
2	1	FR HEAD SA278 CLASS 35	3 D13400AT 57	C135
3	1	BK HEAD SA278 CLASS 35	4 D13400DD 23	C135
4	1	GASKET	1AG 2068 - 1	GARLOCK
5	1	GASKET	1AG 2068 - 2	GARLOCK
6	* 1	MANHOLE COVER ASSY	D1-7599-1	
* 7	112	DRYER HEADSCREW 1 X 3-1/4 LG SA354 GRADE B C	DHS-29	ST
8	1	1/4 CSK P P		SI
9	1	NAMEPLATE	1PL 401	STST
10	1	CHROME PLATING INSTR	OS21910	
11	1	LOCKNUT AN320		
12	* 1	LOCKNUT	D1-10790	
13	1	IDENTIFICATION PLATE	1PL 369	STST

SPEED 2200 F.P.M.

TYPE OF PAPER 10 TO 28# / 1300 FT² BLEACHED KRAFT

GRIND SETUP

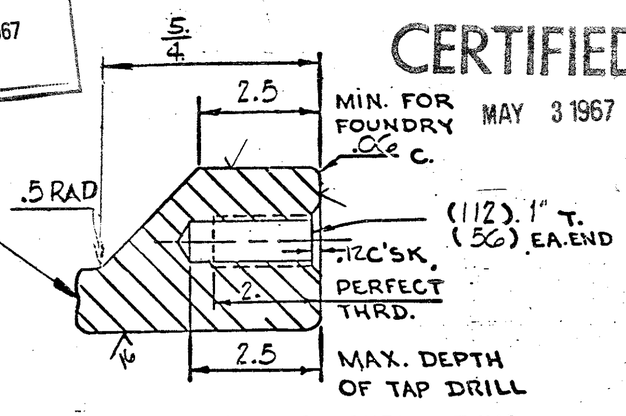
STEAMFIT PER D3-12711

PIPING PER D6-13712

42-019-020 ✓
42-019 12
42-019 21
42-019 32

ASHDOWN MILL
MAY - 8 1967
MARKS

CERTIFIED
MAY 3 1967



BOTH ENDS OF SHELL THUS

NOTES

TESTING & BALANCING:

WATER TEST 200# P.S.I. PRESSURE. (100 P.S.I. IS MAX. ALLOWABLE WORKING PRESSURE.)
BALANCE - PER BALANCING INSTRUCTIONS SECT. 3 PAGE 3 OR 4

CODE NOTE

DRYERS TO BE BUILT ACCORDING TO A.S.M.E. CODE, SEE 1-77-254 BEFORE CASTING OR MACHINING. NAMEPLATE IPL 401 TO BE ATTACHED TO THE FRONT HEAD NEAR MANHOLE AFTER STAMPING PER 1-77-263 FOR ALL DRYERS EXCEPT AS NOTED. 1-77-254 1-77-256
THIS VESSEL IS MANUFACTURED UNDER A.S.M.E. CODE WHICH LIMITS THE MATERIAL TO 450° F. MAX. OPERATING TEMPERATURE.

MACHINING TOLERANCE	±.040	±.020	±.010	±.005
SHOWN AS:	X.	X.X	X.XX	X.XXX
OR	X.XX	X.XXX	X.XXX	X.XXXX
FINISHES NOT SPECIFIED TO BE	100 ✓		EST. NO. PIECES IST. ORD - 2 9 YRS - 10	
MATERIAL SPEC.	AS NOTED			

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DRAWN	CHK'D	CUSTOMER NAME		
WES	MLR	NEKOOSA EDWARDS		
APP'D.1 TDH	APP'D.2 DSF	MILL ASHDOWN, ARK.	61 MACH NO.	BELOIT CORPORATION BELOIT, WISCONSIN, U.S.A.

REVISION	DATE	DEPT. NO.	PROD. LINE	ORDER NO.	FILE NO.
	12-14-66	639	DRYER	564	
WIDTH	TITLE			IDENTIFICATION NUMBER	
244	60 SWEAT DRYER			4-5222-0301	

8633 LCN 3-28-67