TESTING & BALANCING:

WATER TEST 250°F PRESSURE: (250°F PRESSURE IS MAX. ALLOWABLE WORKING PRESSURE)

BALANCE: PER BALANCING INSTRUCTIONS, Sect. 3 Page 3 or 4.

CODE NOTE

FOR DRYERS TO BE BUILT ACCORDING TO A.S.M.E. CODE NOTE THE FOLLOWING (See 1-77-254)
BEFORE CASTING OR MACHINING: IF NO NAME PLATE TO BE STAMPED PER 1-77-305-178 ATTACHED TO FRONT HEAD.

THE VESSEL IS MANUFACTURED UNDER A.S.M.E. CODE WHICH LIMITS THE MATERIAL TO 450°F MAX. OPERATING TEMP.

SPEED 1000 FPM

TYPE OF PAPER: BOXBOARD, 010% OR 024 CALIPER (25*1057/1000)

GRIND SETUP 5019-57-495.

NO. OF PCS. FOR (1) ASS'Y.

DRIER CAGE SCREEN WEAVE PER 1-77-632 SPEC. M

PLUGGING INSTRUCTIONS PER 1-77-396C:

1. SHOW AX. LOCATION - ORDERED PER L/C
2. DRYERS REQ'D ON 822.02
3. DRYERS REQ'D ON 822.97

BACK BRG. (SKF 22444 KY CYC-3W-33)
BRG. ASS'Y.
PAPER DRYER MDL FR-17-6

BELOIT IRON WORKS (MDL DR-71-28)