



1 REQ'D F.O. #20930  
NOTE: FOR GENERAL ARRANGEMENT SHOWING  
SUCTION PULLOUT BLOCK  
SEE DWG.# C13-168-A

66	A13-168-26	BOX POSITION INDICATOR PLAQUE	30	B13-132-C	ASSEMBLY OF SEALING WATER
65	A13-101-57	POINTER	29	D13-168-5	OUTER BRG. CAP FRONT
64	B13-168-C	ASSEMBLY OF AIR JET	28	A13-105-33	REMOVAL SKID
63	B13-112-E	ASSEMBLY OF SHOWER WATER	27	A13-105-32	REAR DECKLE NUT
62	C13-168-1	SHELL DETAIL	26	A13-105-30	INTERMEDIATE DECKLE BRKT.
61	(2-EA.)	MARTIN STLS. ST. REGULAR + OFFSET CONNECTING LINKS	25	A13-105-29	REAR DECKLE BRKT.
60	(1)	MARTIN STLS. ST. CHAIN 5/8" PITCH x 31 PITCHES LG.	24	A13-105-28	FRONT DECKLE BRKT.
59	(1)	MARTIN STLS. ST. CHAIN 5/8" PITCH x 23 PITCHES LG.	23	A13-105-27	INTERMEDIATE DECKLE BRKT.
58	(1)	C/R SEAL #39933	22	B13-168-25	FRONT HEAD CAP
57	(2)	C/R SEAL #105010	21	A13-101-47B	STLS. CHAIN SPROCKET
56	(3)	C/R SEAL #122555	20	A13-101-47A	STLS. CHAIN SPROCKET
55	(1)	LOCKWASHER #W18	19	B13-101-59	SUCTION ROLL PLAQUES
54	(1)	LOCKNUT #AN18	18	B13-168-10	INNER BRG. CAP
53	(2)	LOCKPLATE #P48	17	B13-168-11	OUTER BRG. CAP
52	(2)	LOCKNUT #NO48	16	B13-112-C	ASSY OF INTERNAL BRG. GREASE
51	4/14/55 (1)	SKF BRG.#22218 CC/W33/C3	15	A13-168-14	FLINGER
50	(2)	SKF BRG.#23048 CK C3-W33	14	C13-168-8	REAR MAIN BEARING HOUSING
49	A13-101-39	WEAR RINGS	13	C13-168-7	FRONT MAIN BEARING HOUSING
48	A13-101-23	COVER PL. (HAND HOLES)	12	C13-168-9	FRONT JOURNAL
47	A13-124-30	PLUNGER FIN	11	B13-168-21	SEALING STRIP
46	A13-101-46B	1" COLLAR	10	A13-105-31	FRONT DECKLE NUT
45	A13-101-46A	3/4" COLLAR	9	B13-168-13	LOCKNUT COLLAR
44	A13-125-21	DECKLE PULL ROD	8	B13-168-24	DECKLE SLIDE PLATE
43	A13-168-15	REAR INTERNAL JOURNAL	7	D13-168-2	SUCTION BOX
42	A13-101-44	DECKLE ROD FRONT	6	B13-168-23	END DECKLE
41	A13-101-30	DECKLE ADJ. ROD	5	B13-168-20	SEALING STRIP HOLDER
40	A13-101-29	DECKLE ROD-REAR	4	B13-168-22	END DECKLE HOLDER
39	A13-168-19	WORM THRUST CAP	3	D13-168-4	REAR HEAD
38	A13-168-18	WORM THRUST CAP	2	D13-168-3	FRONT HEAD
37	A13-168-17	WORM SHAFT	1	C13-168-6	SUCTION ROLL FORGINGS
36	A13-168-16	WORM GEAR			
35	B13-168-12	WATER SHIELD			
34	B13-132-B	ASSEMBLY OF AIR TUBE			
33	A13-124-11	BRONZE BRG. SLEEVE			
32	B13-124-12	INTERNAL BRG. CAP			
31	A13-124-10	BEARING PULLER			

  

DATE	REVISION	PART	DWG. NO.	DESCRIPTION

  

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MIAMI MACHINE CORP. OVERPECK, OHIO 45055		
TITLE ASSEMBLY OF 22" DIA. x 97" DRILLED FACE CANTILEVERED SUCTION COUCH ROLL		
<small>THIS DRAWING, ITS PRINTS AND ALL PARTS THEREON ARE AND SHALL REMAIN THE PROPERTY OF THE MIAMI MACHINE CORP. AND MAY NOT BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT.</small>		
<small>TELEPHONES EXCEPT OTHERWISE NOTED: FRANCE &amp; BRUNN, PLACES 2, 3, 5, 9 REGIM. PLACES 2, 800' ANGULAR ± 1/4"</small>		
SCALE	BY	DATE
3/16"=1"	SMITHSON	22 AUG. 54
	DWG. NO.	D13-168-B